

Cation-Exchanged Zeolitic Chalcogenides for CO₂ Adsorption

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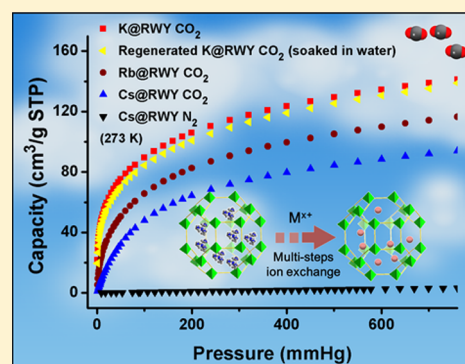
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S Supporting Information

ABSTRACT: We report here the intrinsic advantages of a special family of porous chalcogenides for CO₂ adsorption in terms of high selectivity of CO₂/N₂, large uptake capacity, and robust structure due to their first-ever unique integration of the chalcogen-soft surface, high porosity, all-inorganic crystalline framework, and the tunable charge-to-volume ratio of exchangeable cations. Although tuning the CO₂ adsorption properties via the type of exchangeable cations has been well-studied in oxides and MOFs, little is known about the effects of inorganic exchangeable cations in porous chalcogenides, in part because ion exchange in chalcogenides can be very sluggish and incomplete due to their soft character. We have demonstrated that, through a methodological change to progressively tune the host–guest interactions, both facile and nearly complete ion exchange can be accomplished. Herein, a series of cation-exchanged zeolitic chalcogenides (denoted as M@RWY) were studied for the first time for CO₂ adsorption. Samples were prepared through a sequential ion-exchange strategy, and Cs⁺-, Rb⁺-, and K⁺-exchanged samples demonstrated excellent CO₂ adsorption performance. Particularly, K@RWY has the superior CO₂/N₂ selectivity with the N₂ adsorption even undetected at either 298 or 273 K. It also has the large uptake of 6.3 mmol/g (141 cm³/g) at 273 K and 1 atm with an isosteric heat of 35–41 kJ mol⁻¹, the best among known porous chalcogenides. Moreover, it permits a facile regeneration and exhibits an excellent recyclability, as shown by the multicycling adsorption experiments. Notably, K@RWY also demonstrates a strong tolerance toward water.



INTRODUCTION

The increasing level of atmospheric CO₂, largely correlated to the combustion of fossil fuels, is currently a very pressing environmental concern.¹ Among the few and yet viable strategies that can deal with the emission of CO₂ is carbon capture and storage (CCS).² Currently, the most mature and commercially available technology for CCS is “wet scrubbing” methods based on chemical reactions between CO₂ and amines in aqueous solutions.³ Though this technology is straightforward to apply, the high energy demand for the regeneration of the amines is a major problem.⁴ Alternatively, capture of CO₂ based on porous solid adsorbents has the potential to perform such a capture at a much reduced energy penalty and has therefore received much attention in recent years.⁵

Many different porous solid materials have been investigated, including oxide-based zeolites,^{6–9} aluminophosphates,^{10–12} porous carbons,^{13,14} porous organics,^{15,16} and metal–organic frameworks (MOFs).^{17–22} Generally, the practical CO₂ adsorption requires the sorbents to possess large uptake capacity, high selectivity, facile recyclability, and also excellent stability (especially when exposed to water vapor). Unfortu-

nately, it seems that the “perfect” sorbents that can satisfy all the requirements still remain elusive. For example, the well-developed zeolite 13X is very stable and has a high selectivity, but its uptake capacity is relatively low.²³ On the contrary, MOF-74s, a very popular series of MOFs, have the record-high uptake capacity and a high selectivity for CO₂ over N₂.²⁴ However, the presence of water vapor can reduce their gas uptake capacity significantly and can degrade or even destroy the crystal structure, restricting their practical use.^{25,26} It is thus very important to search for new sorbent materials.

Recently, chalcogenide porous materials including chalcogels and zeolitic chalcogenides have attracted widespread attention in the field of CO₂ adsorption because of their inorganic frameworks and the soft surface of electron-rich chalcogenide atoms.^{27–30} The polarizability of porous chalcogenides is therefore much higher than that of oxide frameworks and porous organics, rendering a strong affinity toward highly polarizable species, such as CO₂ (polarizability (α): $\alpha(\text{CO}_2) =$

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2.51 cm^{-3}), based on the hard and soft acid–base theory (HSAB).^{31,32} For examples, Kanatzidis et al. found that mesoporous germanium-rich chalcogenide frameworks exhibited excellent selectivity for separating hydrogen from carbon dioxide and methane.³³ We also found that the Cs⁺-exchanged form of a zeolitic chalcogenide analogue (CPM-120) showed CO₂ adsorption with high capacity and affinity (98 cm³/g at 273 K, isosteric heat of 40.05 kJ mol⁻¹).³⁰ These results demonstrate that porous chalcogenides have the potential to act as excellent CO₂ adsorbing materials that integrate stability with high selectivity for CO₂ over other gases.

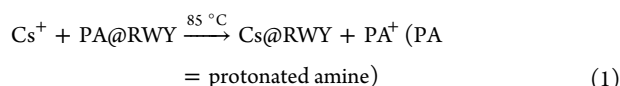
Here, we focus our study on the charge-balancing cations in the channel of the frameworks. We show that this is an effective strategy to improve the CO₂ adsorption. In fact, the impact of charge-balancing inorganic cations on gas adsorption is known in both zeolites and MOFs.^{34–37} However, this strategy has not been realized in porous chalcogenides, which is probably due to the rather limited exchange (highly selective for “soft” cations) in porous chalcogenides arising from their “soft” character.³⁸ Recently, targeting nuclear waste remediation, we developed a strategy based on amine–Cs–K ion exchange and reverse K–Cs ion exchange in 3D zeotype chalcogenides (UCR-20, denoted as RWY in the database of zeolite structures).³⁹ In this work, we systematically synthesized a series of cation-exchanged zeolitic chalcogenides (M@RWY) and extensively studied their capacity and selectivity for CO₂ capture. The results showed that the K⁺-exchanged RWY had the best performance for CO₂ adsorption.

EXPERIMENTAL SECTION

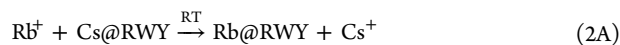
Syntheses. The pre-ion-exchanged solid samples of UCR-20-GaGeS ([Ga_xGe_{4-x}S₈]^{x-}, also named PA@RWY) were synthesized according to the literature method.³⁸

Stepwise Ion-Exchange Strategy. The stepwise ion-exchange strategy consists of the following steps.

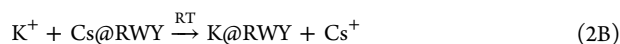
Step 1. The protonated amines (PAs) were first exchanged out by “soft” Cs⁺. Typically, a 500 mg portion of pristine RWY crystals is soaked in 100 mL of CsCl aqueous solution (1 M) in a glass vial, which was sealed and subsequently put in an 85 °C oven. The CsCl solution was refreshed once during treatment. After 48 h, the crystals (named as Cs@RWY) were washed by deionized water and ethanol several times, and dried in vacuum. The process can be described as follows:



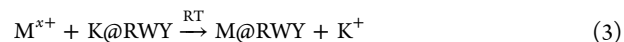
Step 2A. A 100 mg portion of Cs@RWY crystals was immersed in 100 mL of RbCl solution (1 M) at room temperature. The solution was refreshed once with a total time of around 48 h to remove Cs⁺ ions in the channels of RWY. Subsequently, the samples (named as Rb@RWY) were washed by deionized water and ethanol, and dried in a vacuum oven. The ion-exchange process can be described as follows:



Step 2B. A 100 mg portion of Cs@RWY crystals was immersed in 100 mL of KCl solution (2 M) at room temperature (RT). The solution was refreshed once with a total time of around 48 h to remove Cs⁺ ions in the channels of RWY. Subsequently, the crystals (named as K@RWY) were washed by deionized water and ethanol several times, and dried in a vacuum oven. The ion-exchange process was expressed as



Step 3. A 100 mg portion of K@RWY crystals was immersed in 100 mL of MCl_x solution (M = Na⁺, Mg²⁺, Ca²⁺, Sr²⁺) at room temperature. The solution was refreshed twice with a total time of around 48 h to remove K⁺ ions in the channels of RWY completely. Subsequently, the samples (named as M@RWY) were washed by deionized water and ethanol, and dried in a vacuum oven. The ion-exchange process was expressed as



Gas Adsorption Experiments. The CO₂ and N₂ adsorption isotherms of cation-exchanged samples were recorded using a Micromeritics ASAP 2020 physisorption analyzer. The cation-exchanged samples were dried in the vacuum oven for 4 h and were further degassed for 10 h at 373 K. CO₂ adsorption isotherms were recorded at 273, 298, and 313 K, and the temperature of the experiments was controlled by a Dewar flask.

Evaluation of CO₂ Capture Performance. To evaluate the CO₂ capture performance of the ion-exchanged zeolitic RWY materials, measured CO₂ and N₂ isotherms were fit with adsorption models. Simple adsorption models, such as the single-site Langmuir (SSL) model, often do not adequately describe CO₂ adsorption on heterogeneous surfaces. As such, a dual-site Langmuir (DSL) model was employed to describe the CO₂ adsorption of ion-exchanged RWY zeolite materials over the entire pressure range:

$$N = N_A + N_B = \frac{N_{A,\text{sat.}}k_A p}{1 + k_A p} + \frac{N_{B,\text{sat.}}k_B p}{1 + k_B p} \quad (5)$$

where N is the quantity adsorbed, p is the pressure of bulk gas at equilibrium with adsorbed phase, $N_{A,\text{sat.}}$ and $N_{B,\text{sat.}}$ are the saturation loadings for sites A and B, and k_A and k_B are the Langmuir parameters for sites A and B, respectively.

To estimate the CO₂/N₂ separation performance of Cs@RWY under conditions relevant to CO₂ capture, ideal adsorbed solution theory (IAST) was used to calculate the selectivity of CO₂ over N₂.⁴⁰ The detailed methodology for calculating the amount of CO₂ and N₂ adsorption from a mixture is described elsewhere.⁴¹ The accuracy of the IAST procedure has already been established for adsorption of a wide variety of gas mixtures in many different zeolites. The adsorption selectivity is defined as

$$\text{selectivity} = \frac{q_A/q_B}{p_A/p_B} \quad (6)$$

where q_i is the uptake quantity and p_i is the partial pressure of component i .

The isosteric heats of adsorption for CO₂ were calculated using the DSL isotherm fits at 273 and 298 K. The isosteric heat of CO₂ adsorption was calculated by following the Clausius–Clapeyron equation.

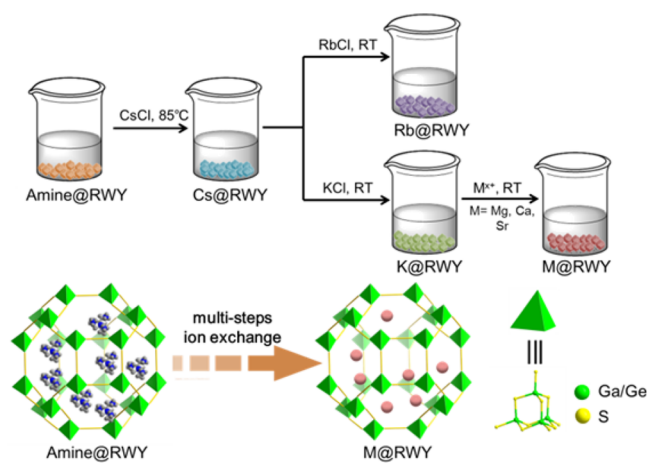
RESULTS AND DISCUSSION

Preparation of Cation-Exchanged Samples through Stepwise Ion-Exchange Strategy. The structure of RWY is constructed from supertetrahedral T2 ([Ga_xGe_{4-x}S₁₀]) clusters with sodalite topology by treating the clusters as nodes (Figure S1). Disordered positively charged amines, protonated tris(2-dimethyl-aminoethyl) amine (TAEA), are located in the channels. The pristine zeolitic chalcogenides (amine@RWY) showed negligible gas adsorption due to the pore blockage by the bulky templating amines.

To investigate the effect of the charge-balancing cations on the gas adsorption properties of the porous zeolitic chalcogenides, the protonated amine in pristine RWY was postsynthetically exchanged with Cs⁺, Rb⁺, K⁺, Na⁺, Sr²⁺, Ca²⁺, and Mg²⁺, which afforded Cs@RWY, Rb@RWY, K@RWY, Na@RWY, Sr@RWY, Ca@RWY, and Mg@RWY, respectively. The experiments were performed by immersing the crystals in

the aqueous solutions of various hydrated metal salts. Notably, extra ion-exchange processes are needed in order to make more complete exchange except with the use of Cs^+ . This could be because the RWY framework with “soft” character has a strong affinity toward “soft” cations (e.g., Cs^+) and a weak affinity toward “hard” cations (e.g., K^+). For example, we can obtain nearly fully Cs^+ activated samples (Cs@RWY) through a single-step ion-exchange process. (The exchange degree is calculated by the reduction of protonated amines based on the content of N from CHN elemental analysis, as shown in Table S1.) In comparison, only 61% of organic amines can be directly exchanged out by K^+ and 48% by Na^+ .³⁸ Actually, the Cs^+ ions in Cs@RWY can be nearly fully expelled from RWY with excess K^+ but not with Na^+ due to the relatively small polarizability of Na^+ . The fully Na^+ activated samples (Na@RWY) could only be obtained from K@RWY with two successive steps as $\text{Cs@RWY} \rightarrow \text{K@RWY} \rightarrow \text{Na@RWY}$, shown in Scheme 1.

Scheme 1. Stepwise Ion-Exchange Processes for Various Cation-Exchanged Samples



Through the stepwise ion-exchange processes as shown in Scheme 1, a series of cation-exchanged samples were successfully synthesized including Cs@RWY , Rb@RWY , K@RWY , Na@RWY , Mg@RWY , Ca@RWY , and Sr@RWY (Figure S2). The ion-exchange processes were demonstrated to be basically complete on the basis of the fact that EDS experiments cannot detect any residual of the original cations (Figure S3). The contents of Cs in Rb@RWY and K@RWY were further analyzed by ICP-MS by digesting the samples. The results indicated that the exchange degrees for Rb@RWY and K@RWY were 93.8% and 97.3%, respectively. The PXRD peaks of the pristine samples and as-exchanged samples can be well-indexed with those in the simulated one, indicating that all the samples have the pure phase and the exchanged samples maintained the parent framework after ion-exchange processes (Figure 1). The unit cells from SCXRD also indicated the shrink of the lattice from pristine RWY to Cs@RWY , to Rb@RWY , and to K@RWY , following the order of the balanced species' size (Figure S4). Notably, the diffraction peaks for the divalent metal cation-exchanged samples have an obvious shift toward a larger angle, compared with those of other samples. This is reasonable because, by replacing monovalent cations with divalent cations, the amount of cations as the charge-balancing species in the framework is reduced by half. The higher charge and smaller number of the cations are responsible

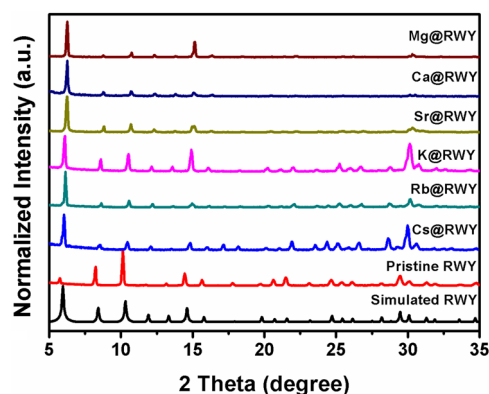


Figure 1. PXRD patterns of the various cation-exchanged samples.

for the shrinkage of the crystal lattice. Unfortunately, due to the bad quality of the divalent-cations-exchanged crystals, it cannot be demonstrated directly by SCXRD analysis.

Surface Area Characterizations. There exists a large amount of water molecules in the channels of ion-exchanged samples including Cs@RWY and K@RWY , which need to be removed by a degassing process before the gas adsorption analysis. The degassing processes were typically performed at 373 K for 10 h. PXRD measurements indicated that the samples of Cs@RWY , Rb@RWY , and K@RWY could retain the pristine structure after degassing treatment but Na@RWY , Mg@RWY , Ca@RWY , and Sr@RWY could not retain the crystallinity (even at 313 K) (Figures S5–S6). As such, the samples of Na@RWY , Mg@RWY , Ca@RWY , and Sr@RWY did not exhibit porosity. For the situation in Ca@RWY , Sr@RWY , and Mg@RWY , the instability is perhaps due to the larger void spaces in these samples induced by the greatly reduced amount of the charge-balancing cations (Mg^{2+} , Ca^{2+} , and Sr^{2+}), compared with those in Cs@RWY , Rb@RWY , and K@RWY . For Na@RWY , it may be related to the weak interaction between Na^+ and the framework, and the precise reason still requires further study. As a result, in this work, only the gas adsorption properties of the latter ones were characterized and studied.

To investigate the surface areas of the activated samples, N_2 adsorption measurements were performed at 77 K. As shown in Figure 2a, all the samples were found to exhibit typical type-I adsorption isotherms and steep N_2 uptake in the low-pressure regions ($P/P_0 < 0.05$), indicating the microporosity of these materials. The Brunauer–Emmett–Teller (BET) surface areas of Cs@RWY , Rb@RWY , and K@RWY were calculated to be 526, 638, and 716 m^2/g , respectively. The pore volume was found to increase from 0.277, to 0.363, to 0.381 cc g^{-1} , respectively. The pore size distributions, as calculated by the Horvath–Kawazoe method, indicated that the exchanged cations had little effect on the pore size (Figure 2b). The median pore size of all the exchanged samples was found to be nearly the same with the value of 0.62 nm. As a result, the increase of the BET surface areas from Cs@RWY to K@RWY is believed to be mainly caused by the decrease of the formula weight and cation sizes rather than the increase of the pore size.

Selectivity of CO_2 Adsorption. The CO_2 adsorption isotherms at 273, 298, and 313 K for Cs@RWY , Rb@RWY , and K@RWY are shown in Figure 3a and Figures S8–S10. The relatively high uptake is observed in all the samples, with the order following $\text{Cs@RWY} < \text{Rb@RWY} < \text{K@RWY}$. K@RWY exhibits the highest capacity of 86.7 cm^3/g (3.87 mmol/g) at

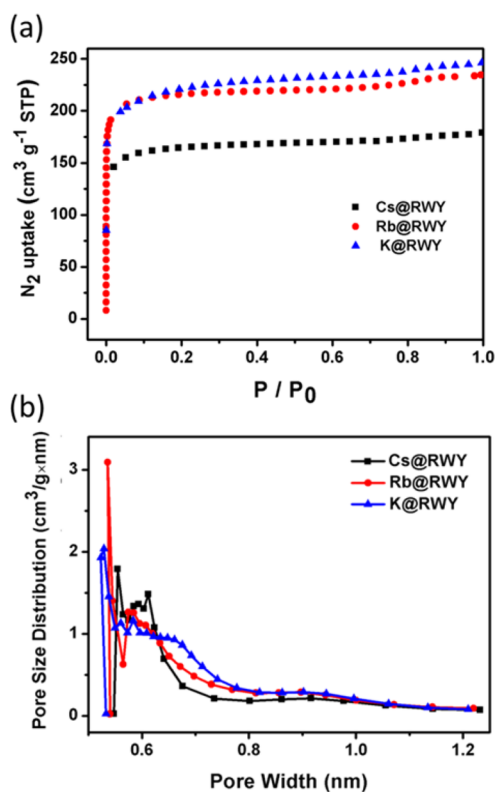


Figure 2. (a) N_2 adsorption isotherms of Cs@RWY, Rb@RWY, and K@RWY. (b) Pore size distributions of Cs@RWY, Rb@RWY, and K@RWY calculated by the Horvath–Kawazoe method.

313 K and 1 atm. Due to the difference in the formula weight of the as-exchanged samples, it is thus more reasonable to compare the volumetric capacity. The calculated results revealed that the volumetric capacity of all the samples still exhibited the increasing trend from Cs@RWY to K@RWY, indicating the stronger affinity toward CO_2 for K@RWY. Notably, the previously studied porous chalcogenides (mostly chalcogels) have a high selectivity for CO_2 capture. However, one issue for those chalcogels is their small capacity for CO_2 uptake (<1 mmol/g), as shown in Table 1. The uptake capacity reported here represents the highest value among chalcogenides, which is also higher than that of commercialized oxide zeolite (NaX). The volumetric uptake value is also comparable to the MOF-74 series.

To better understand the affinities toward CO_2 of the as-exchanged samples, the adsorption heat (Q_{st}) was calculated on the basis of the Clausius–Clapeyron equation. All of the adsorption isotherms were well-fitted based on the dual-site Langmuir model (Tables S2–S4). This could be ascribed to the existence of two kinds of surface sulfur sites in a T2 unit, that is, four core-sulfur sites and six edge-sulfur sites (Figure S1). It was found that the low coverage of the Q_{st} values increased from Cs@RWY (30.2–32.1 kJ mol⁻¹) to K@RWY (35.0–41.1 kJ mol⁻¹) (Figure S11 and Table 1). The affinity gap of the exchanged samples could be explained as follows. For cation-exchanged RWY, even though the location of the charge-balancing cations could not be determined by single-crystal structure analysis, they should be present near the surface of the framework due to the electrostatic interactions, similar to the situation in oxide zeolites. K^+ , with a higher charge-to-volume ratio than Rb^+ and Cs^+ , may have a stronger interaction with CO_2 , which contributed to its higher Q_{st} . Also, the adsorption

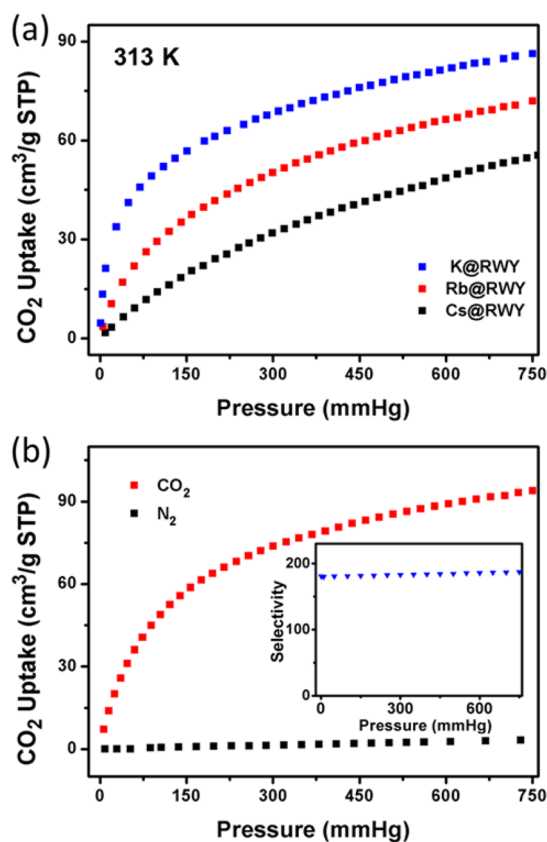


Figure 3. (a) CO_2 adsorption isotherms of Cs@RWY, Rb@RWY, and K@RWY at 313 K. (b) Adsorption isotherms of Cs@RWY for CO_2 and N_2 at 273 K. Inset shows the CO_2/N_2 selectivity calculated by IAST theory.

mechanism in these materials should include the strong interaction of “soft” CO_2 and “soft” exposed framework sulfur sites. For such interactions, the large near-surface Cs^+ sites provide greater steric hindrance for the access of CO_2 to the sulfur sites.

Due to the high uptake and strong interaction for CO_2 adsorption, we were motivated to test the CO_2/N_2 selectivity of the samples. Remarkably, the values of the CO_2/N_2 selectivity are impossible to determine validly under ambient temperature (298 K) because the N_2 adsorption of all three samples is essentially zero despite the various efforts we have made, indicative of extraordinarily high selectivity. The negligible adsorption of N_2 persists for K^+ and Rb^+ samples even down to 273 K. Eventually we were able to achieve a measurable, yet very low, amount of N_2 adsorption of Cs@RWY (Figure S12). The adsorption isotherms of CO_2 and N_2 at 273 K for Cs@RWY were shown in Figure 3b, in which a high amount of CO_2 uptake and a very small amount of N_2 uptake were observed, indicating a high CO_2/N_2 selectivity. The ideal adsorbed solution theory (IAST), a widely adopted method to predict a mixed isotherm from a pure gas isotherm, was then employed to determine the selectivity of CO_2 over N_2 . The predicted selectivity in a mixture of 15% CO_2 and 85% N_2 in a molar ratio under different pressures is shown in the inset of Figure 3b. The value is found to be around 180, higher than that of the commercialized oxide zeolite materials and approximately equal to that of MOF-74. All of these results demonstrated the extraordinarily high CO_2/N_2 selectivity of cation-exchanged zeolitic chalcogenide materials.

Table 1. Comparison of CO₂ Adsorption Capacity and IAST-Calculated Selectivity for the 15%/85% CO₂/N₂ Mixture in Different Porous Materials at 298 K^{a,23,24,28,42–46}

material	adsorption enthalpy (kJ/mol)	CO ₂ uptake (mmol/g)	CO ₂ uptake (mmol/cm ³)	BET surface (m ² /g)	selectivity
MOF-74 series	37–47	5.36–7.81	6.60–7.23	816–1495	182 ^b
Cu-BTC	30	4.1	3.67	1571	~20
MoS _x aerogel	13–15	0.7 ^a	N.A.	115–370	N.A.
CoMo ₃ S ₁₃ chalcogel	6–13	0.9 ^a	2.727 ^a	569	N.A.
zeolite NaX	31–37	2.72	1.52	183	146 ^b
zeolite 13X	40	4.70	3.24	726	30.4
Cs@RWY	30.2–32.1	3.21	5.84	526	180 ^a
Rb@RWY	30.5–35.1	4.00	6.45	656	E.H.
K@RWY	35.0–41.1	4.98	6.86	716	E.H.

^aData collected at 273 K. ^b296 K and 1 atm. N.A. = not available. E.H. = extraordinarily high.

To test the recyclability of CO₂ adsorption of K@RWY, which exhibited the highest CO₂ uptake and the largest adsorption heat Q_{st} among these samples, the CO₂ gas adsorption isotherms were measured for eight cycles at 273 K and 1 atm. Between each cycle, the adsorbed CO₂ was readily removed under dynamic vacuum treatment for 2 h at room temperature. The results demonstrated that the uptake capacity was maintained over eight cycles, indicating a complete regeneration of this material through a facile process (Figure 4a).

The cation-exchanged zeolitic chalcogenides do have a strong tolerance toward water based on the fact that all of these samples were prepared in aqueous solutions. To further

confirm the high stability, the K@RWY samples were directly soaked in water at RT and 313 K (40 °C) for 24 h (Figures S13–S14). The results shown in Figure 4b indicated that K@RWY still maintained a very high capacity after the regeneration process. In comparison, even under a less harsh condition, the CO₂ adsorption capacity of regenerated Mg-MOF-74 decreased significantly.²⁶

CONCLUSION

In summary, we have successfully synthesized a series of cation-exchanged samples through a postsynthetic stepwise ion-exchange strategy and evaluated their application in CO₂ adsorption. The results demonstrated that the samples of Cs@RWY, Rb@RWY, and K@RWY exhibited excellent CO₂ adsorption properties, which could be ascribed to the strong interaction between highly polarizable CO₂ and a “soft” electron-rich sulfur surface, as well as the interactions between extra-framework cations and CO₂. Particularly, the best performance was found in K@RWY with the highest uptake of 6.3 mmol/g at 273 K and 1 atm and the adsorption heat (35.0–41.1 mol⁻¹). More importantly, the N₂ adsorption of K@RWY under 298 K and even 273 K cannot be detected, which indicates an extraordinarily high CO₂/N₂ selectivity. Notably, it is also the best performance among all the reported chalcogenide materials. In addition, K@RWY also exhibited a good recyclability and a strong tolerance toward water.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.inorgchem.7b02307.

Additional information including structural representations, TG, EDS, etc. (PDF)

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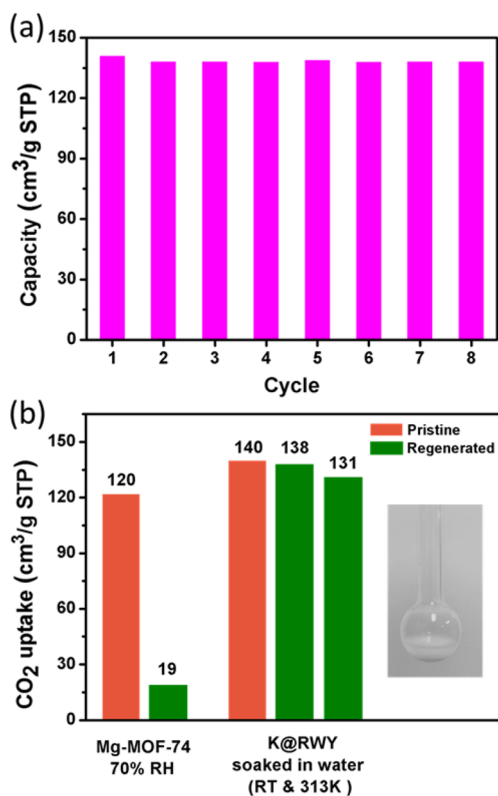


Figure 4. (a) Eight cycles of CO₂ uptake of K@RWY at 273 K and 1 atm. (b) CO₂ capacities of pristine Mg-MOF-74 and regenerated Mg-MOF-74 samples after hydration at 70% RH (data from ref 26) versus CO₂ capacities of K@RWY and regenerated K@RWY samples after soaking in water for 24 h at RT (left) and 313 K (right). The inset shows the picture of K@RWY soaking in water.

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Notes

The authors declare no competing financial interest.

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